

Work Order ID 71046

Tuesday, June 21, 2011 1:27:25 PM

Page 1

Item ID: D206-642-411BL

Accept

Revision ID:

Item Name: Skidtube LH, Blue

Start Date: 6/21/2011 Start Qty: 1.00

Required Date: 7/8/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date: 11-06-21

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100



DC

Document Control

DOCUMENT CONTROL

0.00

Memo

0.00

Photocopy bluefile and create labels per PPP D206-642-411 CHG006

11 07 28(1)
for BG 11-7-25

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

11/7/25

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

11 07 28(1)

B71053

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Item ID: D206-642-411BL

Accept



Setup Start



Revision ID:

Item Name: Skidtube LH, Blue

Stop



Start Date: 6/21/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 7/8/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 Packaging	Packaging	0.00							
Packaging	Memo Identify and pack for shipping as per PPP D206-642-411 Location: _____ PPP Rev: <u> F </u>	0.00							<u>6/21/28</u>
140 QC	QC21- Final Inspection - Work Order Release	0.00							
Quality Control	Memo	0.00							<u>11/21/28</u>

11-07-28

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Parent Item Name: Skidtube LH, Blue

Required Date: 7/8/2011

Required Qty: 1.00

Comments: IPP Rev:A 11.03.22 added route seq DD verfi:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-41A  Bolt		Purchased	No			110	Each	235.0000	8	8		11/18/12	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST354				235					
					116191			200					
					117794			35					
AN4-6A  Bolt		Purchased	No			110	Each	1,142.000	12	12		5/1	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST356				942					
					116400			342					
					116924			400					
					117872			200					
				ST358				200					
					117514			200					
AN4C5A  BOLT		Purchased	No			110	Each	515.0000	1	1		11/17/12	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				FP-B				110					
					112243			110					
				ST345				405					
					112243			405					

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Work Order ID: 71046

Parent Item: D206-642-411BL




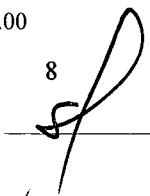



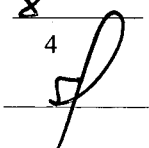



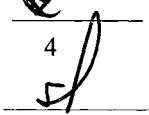



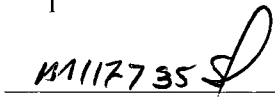



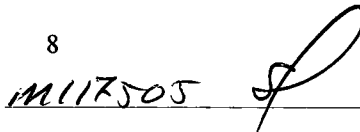



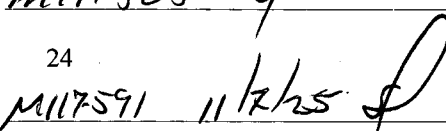
Parent Item Name: Skidtube LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

 AN5-11A  Bolt	Purchased	No		110	Each	62.0000	8	8	 
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			ST337		62				
			117313		62				
 AN5-12A  Bolt	Purchased	No		110	Each	62.0000	4	4	 
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			ST338		62				
			112314		12				
			117313		50				
 AN5-13A  Bolt	Purchased	No		110	Each	52.0000	4	4	 
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			MEZZ		52				
			116003		52				
 AN960C416  washer	Purchased	No		110	Each	0.0000	1	1	 
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			MEZZ		52				
			116003		52				
 AN960JD10  Washer	Purchased	No		110	Each	0.0000	8	8	 
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			MEZZ		52				
			116003		52				
 AN960JD416  Washer	Purchased	No		110	Each	0.0000	24	24	 
			<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>			
			MEZZ		52				
			116003		52				

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Work Order ID: 71046

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD516 NAS1149D0563J Purchased No



Washer

D206-642-441 Manufactured No



Replacement Skidtube

110 Each 0.0000 8 8



M118206 S

110 Each 5.0000 1 1



71053

6/17/28

Location Loc Qty Loc Code

FG080 5
24739 1
30265 1
30940 1
31066 1
35469 1

D206-648-013 Manufactured No



GHW Modification

110 Each 8.0000 1 1



B72402 S

Location Loc Qty Loc Code

FG120 8
68347 4
69933 2
70889 2

ATT: BLUE LUG

D2652 Manufactured No



Bushing

110 Each 264.0000 16 16



70969

11/17/28

Location Loc Qty Loc Code

FG 44
31985 44
ST019 220
68102 200
68941 20

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Work Order ID: 71046

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2712

Set Screw

Manufactured No

110 Each

281.0000

10

10

Location

Loc Qty

Loc Code

FG

50

29962

50

ST012

231

66955

231

Manufactured No

110 Each

4.0000

1

1

Location

Loc Qty

Loc Code

ST428

4

69032

4

Manufactured No

110 Each

4.0000

1

1

Location

Loc Qty

Loc Code

ST421

2

67260

2

ST428

2

69030

2

ATT: BLUE

D2933-1

Saddle LH In, 206

ATT: BLUE

B71060 sf 11/12/25

B71062 sf

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Work Order ID: 71046

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2934
Saddle Spacer

Manufactured No

110 Each

44.0000

2

2

Location

Loc Qty

Loc Code

FG

6

31929

6

ST027

38

67585

10

69745

28

Manufactured No

110 Each

34.0000

2

2

Location

Loc Qty

Loc Code

ST027

34

66564

34

Manufactured No

110 Each

3.0000

1

1

D2938-1
Saddle LH Out, 206

Location

Loc Qty

Loc Code

ST421

3

67261

2

69033

1

ST428A

6

ATT: BLUE

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Work Order ID: 71046



Parent Item: D206-642-411BL



Parent Item Name: Skidtube LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D2939-1

Manufactured No

110

Each

4.0000



1

B710568 11/7/27

Saddle LH In, 206

Location

Loc Qty

Loc Code

ST428A

4

67262

1

69028

3

ATT: BLUE

D3407-043

Manufactured No

110

Each

14.0000



1

B710408

Tow Ring

Location

Loc Qty

Loc Code

ST464

14

68339

2

69540

12

ATT: BLUE

D3413-1

Manufactured No

110

Each

19.0000



1

11/7/22 sf

Ring

Location

Loc Qty

Loc Code

ST420

15

62961

8

66387

7

ST473

4

66945

4

ATT: BLUE

W/O:		WORK ORDER CHANGES					
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Work Order ID: 71046

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

D3456-1

Manufactured No

110

Each

45.0000

1

1



Washer



B70033

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

38

66848

3

69774

35

D3457-1

Manufactured No

110

Each

18.0000

2

2



Washer



B70774

[Handwritten signature]

Location

Loc Qty

Loc Code

FG

10

32409

10

ST054

8

67779

8

MS21042L3

Purchased No

110

Each

2,049.000

8

8



Nut



11/7/22

Location

Loc Qty

Loc Code

ST300

2049

116549

349

117441

800

117601

400

117885

500

8

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Parent Item Name: Skidtube LH, Blue

Start Date: 6/21/2011

Required Date: 7/8/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased No

110 Each

4,805.000 12

12



Nut

Location

Loc Qty

Loc Code

ST300

4805

117441

2511

117601

794

117885

1500

12

MS21043-4

Purchased No

110 Each

1,058.000 1

1



Nut

Location

Loc Qty

Loc Code

FG

40

104603

40

ST300

18

117423

18

ST301

1000

117601

500

117793

500

1

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